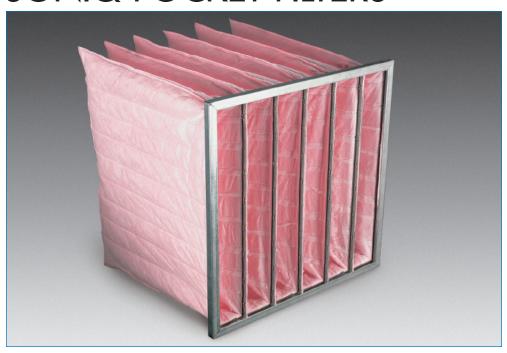


# FILTRATION GROUP®

# SONIQ POCKET FILTERS



- Medium to High Efficiency per ASHRAE 52.2-2007
- Ultrasonic welding technology
- Open throat design for optimum air flow
- Galvanized steel header and J-channels for filter strength
- Available in a wide range of sizes
- Gasketing available
- Pocket support loops are available
- US Patents 6,159,316 and 6,258,142



## **DESCRIPTION**

The Aerostar SoniQ Pocket filter is constructed with a moisture-resistant, ultrasonically welded media. This synthetic media consists of strategically layered and blended melt-blown polypropylene fibers fastened to a non-shed, high density polypropylene backing. This design creates a dual-stage filtration effect with the final layer capturing the smaller particulate from the air stream. The patented ultrasonic welding process allows us to manufacture a product that has no stitch holes in the media and provides a substantial increase in effective surface area.

Vertical separators are incorporated into each pocket to effectively channel air throughout the media to prevent excessive turbulence and allow even contaminant loading throughout the life of the filter. The header is constructed of 26 gauge galvanized steel with rolled edges to provide rigid support to the filter face and allow for easier handling.

## **BENEFITS**

The SoniQ Pocket filter offers high efficiency filtration while maintaining low resistance to air flow. The non-shed media eliminates fiber migration downstream and the ultrasonic welding provides lower resistance with no disruption to the integrity of the filter. The open throat design and the precise pocket spacing produces a product that is aerodynamically balanced and provides excellent all-round performance.

# **APPLICATIONS**

The SoniQ Pocket filters are designed as primary or secondary filters in heating, ventilating and air conditioning systems. Superior dust-holding capabilities allow these filters to be used in most commercial and industrial applications as well as hospitals, automotive plants and biotechnology facilities. SoniQ Pocket filters can be used in most standard built-up filter banks or side-access housing systems.

# SONIQ POCKET FILTERS



#### **DIMENSIONS AND PERFORMANCE DATA**

| MERV 14  | MERV 13       | MERV 12  | SIZE         | NUMBER  | MEDIA     |
|----------|---------------|----------|--------------|---------|-----------|
| (95%)    | (85%)         | (65%)    | H x W x D*   | OF      | AREA      |
| PART NO. | PART NO.      | PART NO. | (INCHES)     | POCKETS | (SQ. FT.) |
| 18271    | 18311         | 18351    | 24 x 12 x 12 | 4       | 19        |
| 18270    | 18310         | 18350    | 20 x 20 x 12 | 6       | 27        |
| 18269    | 18309         | 18349    | 24 x 20 x 12 | 6       | 28        |
| 18272    | 18312         | 18352    | 24 x 24 x 12 | 6       | 30        |
| 18268    | 18308         | 18348    | 24 x 24 x 12 | 8       | 38        |
| 18279    | 18319         | 18359    | 24 x 12 x 15 | 4       | 21        |
| 18278    | 18318         | 18358    | 20 x 20 x 15 | 6       | 30        |
| 18277    | 1831 <i>7</i> | 18357    | 24 x 20 x 15 | 6       | 31        |
| 18280    | 18320         | 18360    | 24 x 24 x 15 | 6       | 33        |
| 18276    | 18316         | 18356    | 24 x 24 x 15 | 8       | 42        |
| 18287    | 18327         | 18367    | 24 x 12 x 22 | 4       | 31        |
| 18286    | 18326         | 18366    | 20 x 20 x 22 | 6       | 40        |
| 18285    | 18325         | 18365    | 24 x 20 x 22 | 6       | 46        |
| 18288    | 18328         | 18368    | 24 x 24 x 22 | 6       | 48        |
| 18284    | 18324         | 18364    | 24 x 24 x 22 | 8       | 62        |
| 18295    | 18335         | 18375    | 24 x 12 x 29 | 4       | 42        |
| 18294    | 18334         | 18374    | 20 x 20 x 29 | 6       | 54        |
| 18293    | 18333         | 18373    | 24 x 20 x 29 | 6       | 61        |
| 18296    | 18336         | 18376    | 24 x 24 x 29 | 6       | 65        |
| 18292    | 18332         | 18372    | 24 x 24 x 29 | 8       | 84        |
| 18303    | 18343         | 18383    | 24 x 12 x 36 | 4       | 45        |
| 18302    | 18342         | 18382    | 20 x 20 x 36 | 6       | 60        |
| 18301    | 18341         | 18381    | 24 x 20 x 36 | 6       | 72        |
| 18304    | 18344         | 18384    | 24 x 24 x 36 | 6       | 73        |
| 18300    | 18340         | 18380    | 24 x 24 x 36 | 8       | 96        |

<sup>\*</sup> Contact Customer Service for additional sizes and information.

| FILTER<br>DEPTH<br>(INCHES) | NUMBER<br>OF<br>POCKETS | AIRFLOW<br>CAPACITY<br>(cfm) | PRES<br>MERV 14<br>(95%) | SSURE DROP<br>MERV 13<br>(85%) | (" w.g.)<br>MERV 12<br>(65%) |
|-----------------------------|-------------------------|------------------------------|--------------------------|--------------------------------|------------------------------|
| 36                          | 8                       | 2000                         | 0.36                     | 0.34                           | 0.28                         |
|                             | 6                       | 2000                         | 0.45                     | 0.41                           | 0.37                         |
| 29                          | 8                       | 2000                         | 0.33                     | 0.29                           | 0.26                         |
|                             | 6                       | 2000                         | 0.41                     | 0.34                           | 0.31                         |
| 22                          | 8                       | 2000                         | 0.36                     | 0.30                           | 0.27                         |
|                             | 6                       | 2000                         | 0.49                     | 0.35                           | 0.33                         |
| 15                          | 8                       | 2000                         | 0.58                     | 0.42                           | 0.36                         |
|                             | 6                       | 2000                         | 0.72                     | 0.52                           | 0.42                         |
| 12                          | 8                       | 2000                         | 0.80                     | 0.54                           | 0.39                         |
|                             | 6                       | 2000                         | 0.98                     | 0.62                           | 0.45                         |

#### SONIQ ENGINEERING SPECIFICATIONS

#### 1.0 General

- 1.1 Filters shall be Aerostar SoniQ Pocket air filters as manufactured by Filtration Group, Inc.
- 1.2 Filters shall be available in 3 efficiency levels with a depth of 3.75".
- 1.3 Filters shall be UL Classified.
- 1.4 Manufacturer shall provide documentation from an external certification body that the manufacturing location is ISO 9000 Registered.

#### 2.0 Filter Materials of Construction

- 2.1 Media shall be 100% synthetic that does not support microbial growth.
- 2.2 The media shall be sonically bonded by a patented process to form pockets as to not allow for by-pass.
- 2.3 The pockets shall be attached internally by synthetic bands to reduce vibration and stabilize the filter during its life.
- 2.4 Media shall be adhered to all frame components to eliminate by-pass and maintain integrity throughout life.
- Frame shall be made fully of 26 ga.
  Galvanized steel.

#### 3.0 Filter Performance

- 3.1 Filters shall be available in MERV 11, 13 and 14 when tested in accordance with ASHRAE 52.2-2007 Test Standard.
- 3.2 MERV 13 version meets LEED regulations.
- 3.3 Filters shall be rated to withstand a continuous operating temperature of up to 150°F.
- 3.4 Filters shall have a recommended final resistance of 1.5" w.g.

### **APPLICATION PARAMETERS**

Filter Media: Synthetic Polypropylene Header: 26 ga. Galvanized Steel Flammability: UL Classifed

Recommended Final Resistance: 1.0" w.g.

Maximum Temperature: 150° F Actual Header: 13/16" thickness Actual Face Size: Nominal less 5/8"

45% Media: Stitched only

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